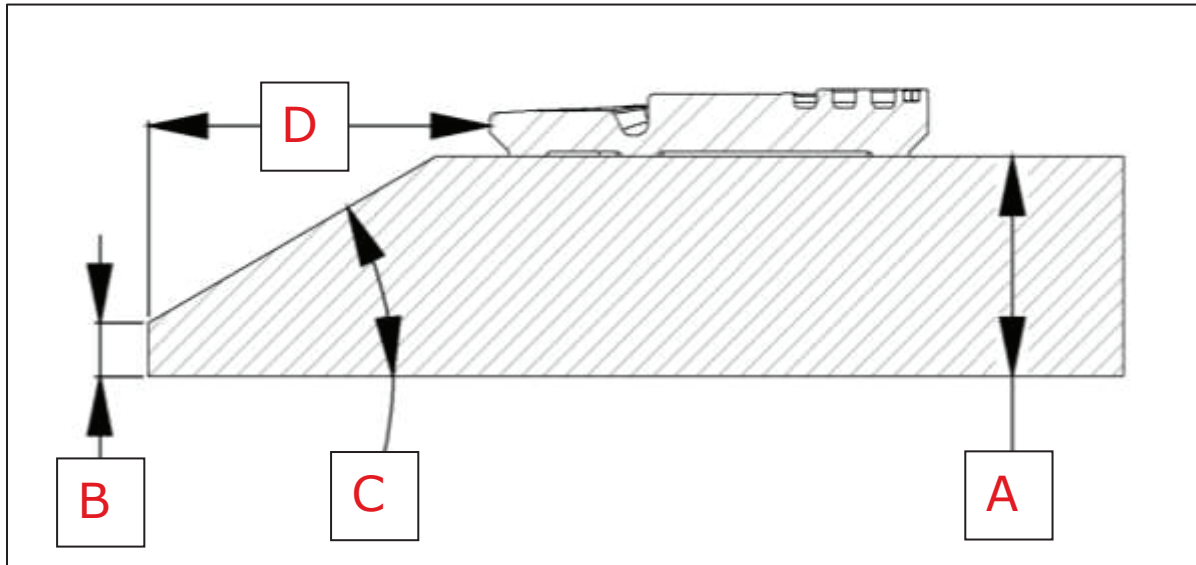




Lip Thickness (mm)	Leading Edge (mm)	Ramp Angle (deg)	Boss Set Back (mm)	Bucket Spade Angle (deg)
A	B	C	D	
50	30	25	60	10
90	22	30	140	14
100	25	30	145	10
120	42	30	155	14
140	45	30	185	11.5

Lip profile must be relatively smooth and free of debris, such as weld spatter, metal deformation, cutting dags or other irregularities

Tolerances

Lip Thickness	Standard Lip Plate Tolerance
Leading Edge	± 2mm
Ramp Angle	+ 0 deg / -2 deg
Boss Set Back	± 1mm