

## Safety Notice

Working on heavy equipment is dangerous. Please ensure you have considered your workplace safe work procedures and the following key points before commencing any assembly or installation procedures

- Wear correct PPE including:



Full length clothing and work gloves



Safety glasses



Safety work boots



Hearing protection

- Good general housekeeping to ensure the work area is safe and free of clutter
- Use appropriate lifting apparatus to lift heavy items. Please refer to your work place procedures. Lifting points are provided and weights specified on all parts
- Ensure appropriate tags for your work place and work environment are used

Prior to commencing any installation or disassembly, please ensure that the Fitment and Locking Areas are in good condition and free of any fines or debris that could prevent sound fitment or removal.

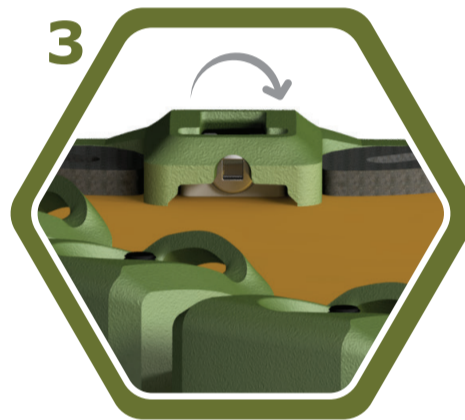
## BPX Wing Shroud Installation



Slide the Wing Shroud onto the bucket side wall and over the Boss



Insert the Lock into the lock cavity of the Wing Shroud. Manoeuvre the Wing Shroud until the Lock drops into place



Using a torque wrench, pneumatic impact driver clockwise to a minimum of 400 ft.lb/542Nm and a maximum of 600 ft.lb/813Nm. This will draw the Shroud onto the lip, ensuring a safe and secure fitment



Insert bolt plug by pressing firmly into the rear of the Lock

## BPX Wing Shroud Removal



Remove the bolt plug from the rear of the Lock



Using a torque wrench or impact driver, rotate in an anti-clockwise direction to release the Wing Shroud off the bucket side wall until the spacer movement reaches a dead limit



Insert a pry bar from the rear of the Lock and lever it out of the Wing Shroud



Use a pry bar to push the Wing Shroud off the bucket side wall

